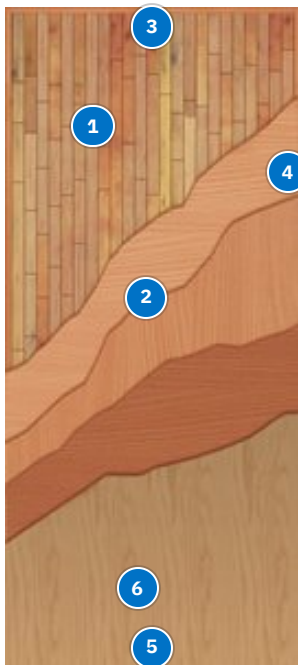


CUT SHEET

Stave Lumber Core Doors

These will be solid stave core flush wood doors supplied by Nightingale Architectural Doors in accordance with AWS Section 9, type SLC-5, SLC-7 and SLC-HPDL-5

CONSTRUCTION DETAILS

- 1 Core**
Staved lumber (Douglas Fir or Pine), NAUF, with water resistant glue.
- 2 Crossband**
Optional with wood door skins, required with P-LAM (High Pressure Laminate (HPL))
- 3 Top Rail**
Hardwood, or Hardwood + SCL/Timberstrand. Minimum overall width 1¼".
- 4 Stiles**
Hardwood to match wood door skins or veneer edge-band over mill option.
- 5 Bottom Rail**
Hardwood or SCL/Timberstrand. Minimum width 1¼".
- 6 Faces**
Wood: 2 or 3 ply AA, A, or paint grade wood veneer door skins with .020" min. face ply before sanding. Book match with running match standard. Pair match and slip match available; or P-LAM: High pressure laminate with 3/32" HDF crossband.
Adhesive: Type I standard (water resistant)
Label: These doors are eligible for a 20 minute neutral pressure fire label